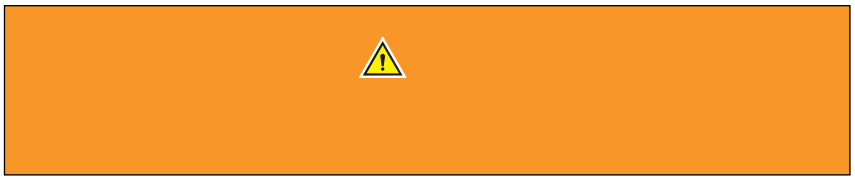
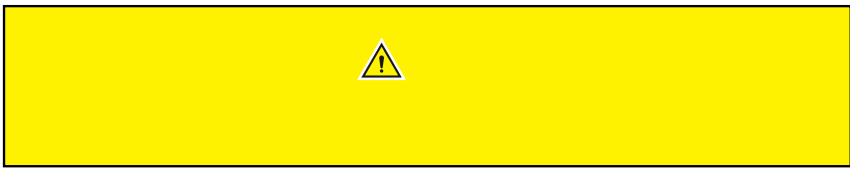
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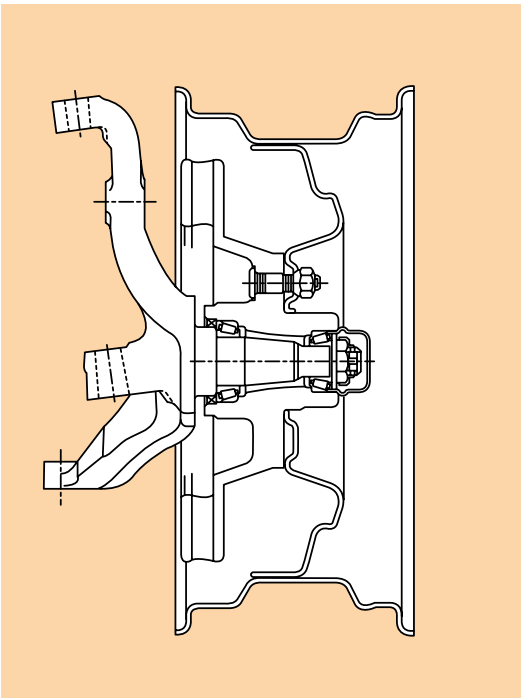
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SET-RIGHT 8
ACRO-SET 11

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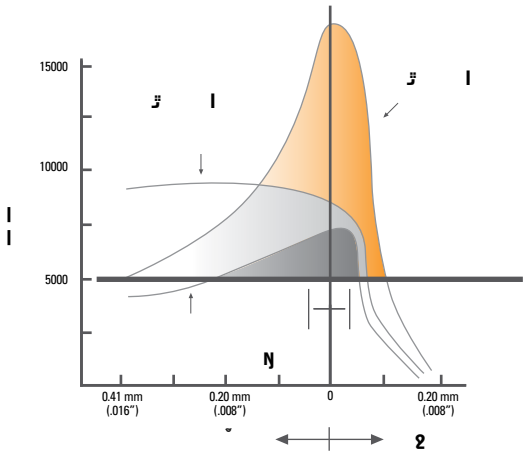
		א	SET-RIGHT	ACRO-SET	PROJECTA-SET	TORQUE-SET	CLAMP-SET
	0.004 - 0.010	0.006 - 0.012	0.008 - 0.014 ֿ	0.004 - 0.006	0.002 - 0.004	0.005 - 0.007	0.003- 0.005
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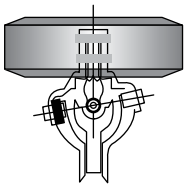
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(1)	(2)	(3)	(4)	(3) ÷ (4)	
ل	mm	mm	ض	σ (X 10^{-3})	σ (X 10^{-3})
"A"	0.100	0.100	6.0	17	289
"B"	0.050	0.050	6.0	8	64
1 & 2†	0.016*	0.068	6.0	11	121
1	0.013*	0.027	6.0	5	25
2	0.013*	0.027	6.0	5	25
1	0.020*	0.033	6.0	6	36
2	0.020*	0.033	6.0	6	36
1	0.035*	0.058	6.0	10	100
2	0.035*	0.058	6.0	10	100
1	0.050	0.050	3.5	14	

ACRO-SET

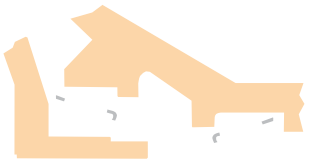
F=kx k=

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ACRO-SET

ACRO-SET



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ACRO-SET

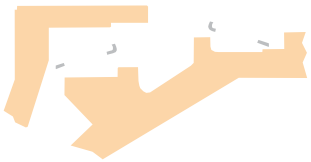
180

10 ACRO-SET

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ACRO-SET



11. ACRO-SET

180 ° mm	0 ° mm				
	0.56	0.58	0.61	0.64	0.66
0.56	0.89	0.91	0.91	0.94	0.94
0.58	0.91	0.91	0.94	0.94	0.97
0.61	0.91	0.94	0.94	0.97	0.97
0.64	0.94	0.94	0.97	0.97	0.99
0.66	0.94	0.97	0.97	0.99	0.99
0.69	0.97	0.97	0.99	0.99	1.02
0.71	0.97	0.99	0.99	1.02	1.02

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=NT/(dμ**)** **N=** **T=** **d=**

μ**=** μ**=0.17**

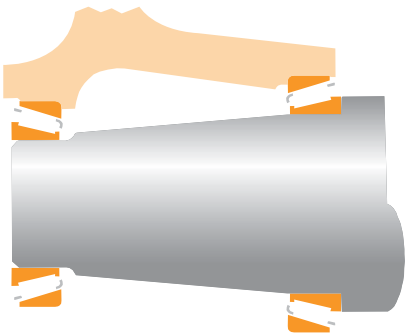
Ca 90 2-3

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PROJECTA-SET

1	PROJECTA-SET



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TORQUE - SET

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TORQUE-SET

5. TORQUE-SET

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TORQUE-

SET

17. 18.

TORQUE-SET

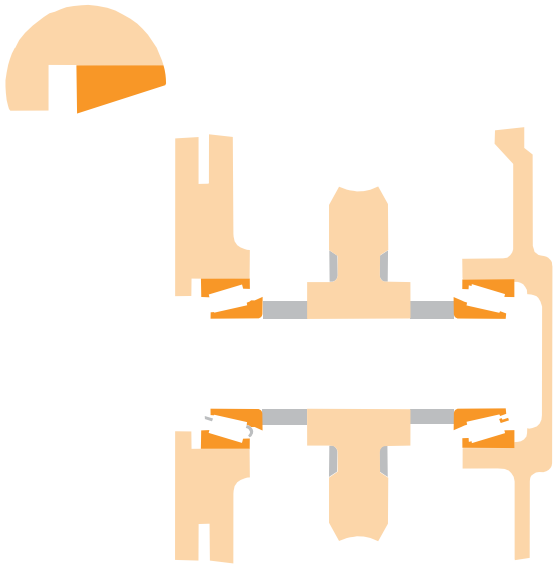
TORQUE-SET

TORQUE-SET

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TORQUE-SET

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19.

